

Product Name: CALIBRE[™] 302EP HC78010066 Opaque
Polycarbonate Resin**Issue Date:** 04/19/2016**Print Date:** 31 Oct 2016

TRINSEO LLC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. Identification

Product NameCALIBRE[™] 302EP HC78010066 Opaque Polycarbonate Resin**Identified uses**

A thermoplastic resin. For industrial conversion as a raw material for manufacture of articles or goods. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

TRINSEO LLC
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BERWYN PA 19312-1084
UNITED STATES

Customer Information Number:

888-789-7661
SDSQuestion@trinseo.com

EMERGENCY TELEPHONE NUMBER**24-Hour Emergency Contact:**

800-424-9300

Local Emergency Contact:

800-424-9300

2. Hazards Identification

Classification of the substance or mixture This material is not hazardous under the criteria of the Federal OSHA Hazard Communication Standard 29CFR 1910.1200.

Other Hazards: no data available

3. Composition Information

This product is a mixture.

Component	CAS #	Amount
Polycarbonate	103598-77-2	>= 0.0 - <= 100.0 %
Polycarbonate resin	25971-63-5	>= 0.0 - <= 100.0 %
Styrene, methyl methacrylate, butadiene polymer	25053-09-2	<= 5.0 %
Titanium dioxide	13463-67-7	<= 3.0 %
Ultramarine blue pigment	57455-37-5	<= 2.0 %

4. First-aid measures

Description of first aid measures

General advice: First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin Contact: Wash skin with plenty of water. Seek first aid or medical attention as needed. If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately. Suitable emergency safety shower facility should be immediately available.

Eye Contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

Most important symptoms and effects, both acute and delayed

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of immediate medical attention and special treatment needed

If burn is present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. Fire Fighting Measures

Suitable extinguishing media

Water. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide. Phenolic compounds.

Unusual Fire and Explosion Hazards: Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

Special Protective Equipment for Firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. Handling and Storage

Handling

General Handling: No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Storage

Store in accordance with good manufacturing practices.

8. Exposure Controls / Personal Protection

Exposure Limits

Although some of the additives used in this product may have exposure guidelines, these additives are encapsulated in the product and no exposure would be expected under normal handling conditions.

Personal Protection

Eye/Face Protection: Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin Protection: No precautions other than clean body-covering clothing should be needed.

Hand protection: Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be

minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection, when needed.

Respiratory Protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present. The following should be effective types of air-purifying respirators: When dust/mist are present use a/an Particulate filter. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter.

Ingestion: Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

Engineering Controls

Ventilation: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

9. Physical and Chemical Properties

Appearance

Physical State	Pellets or Granules
Color	Gray
Odor	Odorless
Odor Threshold	No test data available
pH	Not applicable
Melting Point	No test data available
Freezing Point	Not applicable
Boiling Point (760 mmHg)	Not applicable.
Flash Point - Closed Cup	Not applicable
Evaporation Rate (Butyl Acetate = 1)	Not applicable
Flammability (solid, gas)	No
Flammable Limits In Air	Lower: Not applicable Upper: Not applicable
Vapor Pressure	Not applicable
Vapor Density (air = 1)	Not applicable
Specific Gravity (H ₂ O = 1)	1.2 - 1.24 <i>Literature</i>
Solubility in water (by weight)	Negligible
Partition coefficient, n-octanol/water (log Pow)	No data available for this product.
Autoignition Temperature	No test data available
Decomposition Temperature	No test data available
Kinematic Viscosity	Not applicable
Explosive properties	No test data available
Oxidizing properties	No test data available
Molecular Weight	polymer

10. Stability and Reactivity

Reactivity

No dangerous reaction known under conditions of normal use.

Chemical stability

Stable.

Possibility of hazardous reactions

Polymerization will not occur.

Conditions to Avoid: Avoid temperatures above 425 °C (797 °F). Exposure to elevated temperatures can cause product to decompose.

Incompatible Materials: None known.

Hazardous decomposition products

Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Carbon monoxide. Carbon dioxide. Aromatic compounds. Hydrocarbons. Phenolics. Polymer fragments.

11. Toxicological Information

Acute Toxicity

Ingestion

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

Single dose oral LD50 has not been determined.

Typical for this family of materials. Estimated. LD50, rat > 5,000 mg/kg

Aspiration hazard

Based on physical properties, not likely to be an aspiration hazard.

Dermal

No adverse effects anticipated by skin absorption.

The dermal LD50 has not been determined.

Typical for this family of materials. Estimated. LD50, rabbit > 2,000 mg/kg

Inhalation

No adverse effects are anticipated from single exposure to dust. Vapors released during thermal processing may cause respiratory irritation.

The LC50 has not been determined. .

Eye damage/eye irritation

Solid or dust may cause irritation or corneal injury due to mechanical action. Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

Skin corrosion/irritation

Prolonged contact is essentially nonirritating to skin. Mechanical injury only. Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

Sensitization

Skin

No relevant data found.

Respiratory

No relevant data found.

Repeated Dose Toxicity

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

Chronic Toxicity and Carcinogenicity

No relevant data found.

Developmental Toxicity

No relevant data found.

Reproductive Toxicity

No relevant data found.

Genetic Toxicology

No relevant data found.

12. Ecological Information

Toxicity

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

Persistence and Degradability

This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000).

Mobility in soil

Mobility in soil: In the terrestrial environment, material is expected to remain in the soil., In the aquatic environment, material will sink and remain in the sediment.

Results of PBT and vPvB assessment

This mixture has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

No relevant data found.

13. Disposal Considerations

Disposal methods

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Incinerator or other thermal destruction device.

14. Transport Information

DOT Non-Bulk

NOT REGULATED

DOT Bulk

NOT REGULATED

IMDG

NOT REGULATED

ICAO/IATA

NOT REGULATED

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. Regulatory Information

OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	No
Delayed (Chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

The following product components are cited in the Pennsylvania Hazardous Substance List and/or the Pennsylvania Environmental Substance List, and are present at levels which require reporting.

Component	CAS #	Amount
Titanium dioxide	13463-67-7	<= 3.0 %

Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

16. Other Information

Revision

Identification Number: 1019755 / A561 / Issue Date 04/19/2016 / Version: 6.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

N/A	Not available
W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

TRINSEO LLC *urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.*